

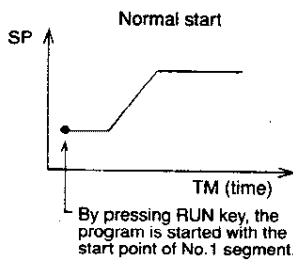
< OPERATION EXAMPLES >

1 Starting program

Specify the PV start $\alpha\alpha$ in programming. See page 35.

When PV start is set to $\alpha\alpha$ in programming, the normal start is done.

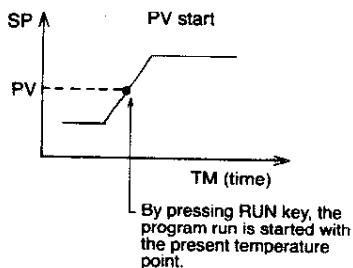
When PV start is set to $\Delta E S$ in programming, the PV start is done.



Display	Key operation	Description of contents
	Press PROG key. (key)	Specify a program No. Press this key by necessary times. (The program No. can be returned stepwise by key.)
	Press RUN HOLD key.	Runs. •RUN LED lights. •PROFILE LED lights.

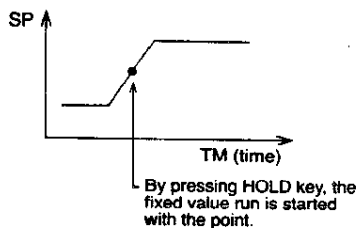
2 Starting a program from a preset temperature

Specify PV start $\Delta E S$ in programming. See page 35.



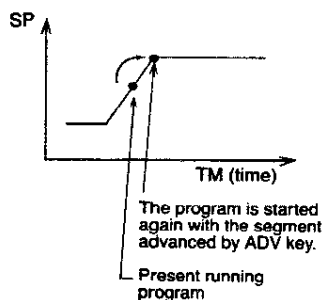
Display	Key operation	Description of contents
	Press PROG key. (key)	Specify a program No. Press this key by necessary times. (The program No. can be returned stepwise by key.)
	Press RUN HOLD key.	Runs. •RUN LED lights.

3 Holding a program



Display	Key operation	Description of contents
	Press RUN HOLD key.	Holds. •HOLD LED lights.

4 Advancing a program to a new segment



Display	Key operation	Description of contents
		Running.
	Press DISP key while pressing PROG key.	Perform ADV operation. The program proceeds to the start point of the next segment.

7 Stopping a program

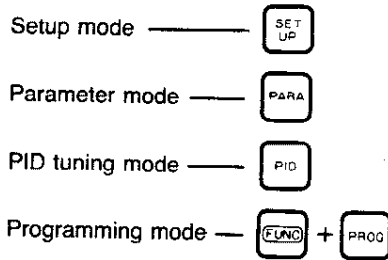
Display	Key operation	Description of contents
		Running
	Press key while pressing .	Program is reset to the ready mode. •RUN and HLD LEDs are off.



8 Copying stored program data under a different program number



Display	Key operation	Description of contents
	Press key. (key)	Select a program number of the copy source by PROG key in an AUTO mode. (Returns stepwise by pressing key.)
	Press key while pressing this key.	COPY is indicated on the upper-display, and ---- is indicated on the lower-display. No display appears, if the copy source is not available.
	Press this key. (In case of stepwise return)	Select a program number in the lower-display program number is not displayed if some program is set already for the number.
	Press key.	Press ENT key to copy the program. However, it is not copied, if the total number of preset events of the instrument exceeds 200, the lower-display indicates ----.
	Press key.	Returns to the ready mode.



9 Changing program data

Select the mode to be corrected.







Select an item to be corrected by  keys, and press  key.

Change program data by  keys, and press  key.


A change of programming mode  + 

- The programming mode can be changed in RUN/HOLD or READY mode.

By pressing  +  keys in the programming mode, data can be changed, starting with SEG1 of the next program data.

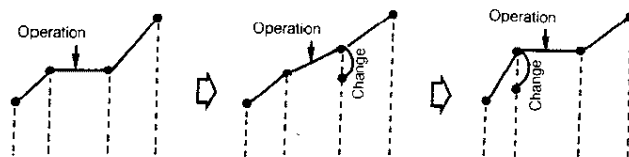
The program No. is returned stepwise by  + .

- After change, the display is reset to the original one by

 key.

[Caution]

The soak SP is changed as illustrated below, if changed halfway in the course of operation.



For changing the soak temperature, the SP must be changed twice. For changing the soak SP, the SP must be changed twice at the soak start point and end point. (See page 22.)



10 Storing the setting range limits of a program

Setup mode.



Select *C10* or *C11* by  or  keys, and press  key.

C10: Lower-limit value
C11: Upper-limit value

Change the program data by  keys, and press  key.

11 Deleting stored data


Set the ready mode.



 +  in RUN/HOLD mode.


 in MANUAL mode.


 in other cases.



Ready mode

① Select the program No. of the program to be deleted by  key.

② Select the programming mode by pressing  key while pressing  key.

RRG Flashes ③ Display the values of SP (set point) and TM (time) of segment 1 by  keys.

Start changing the values of SP or TM by  key to flash the value.

④ The program can be deleted by pressing  key while pressing  key.