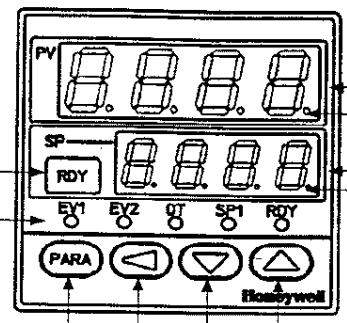
Chapter 1 NAMES & FUNCTIONS OF PARTS



RDY key
Hold this key down for at least 1 second to enable either of the following operations.
- Run (RUN)/Stop (READY)
- Cancelation of event latch state

Factory setting is key lock state.

Mode LEDs
EV1: Lights when event 1 is ON.
EV2: Lights when event 2 is ON.
OT: Lights when the control output is ON.
SP1: Lights when the No.1 SP is selected.
RDY: Lights when READY (control stop)

Upper display
Displays PV values (current temperature, etc.) or set items

This LED blinks in the self-tuning mode.

Lower display
Displays SP values (set temperature, etc.) and other parameter values.

This LED blinks in the auto-tuning mode.

◄ ▼ ▲ keys:
Used for incrementing numeric values and performing arithmetic shift operations.

PARA key
Switches the display. Hold down for at least 3 seconds to switch modes.