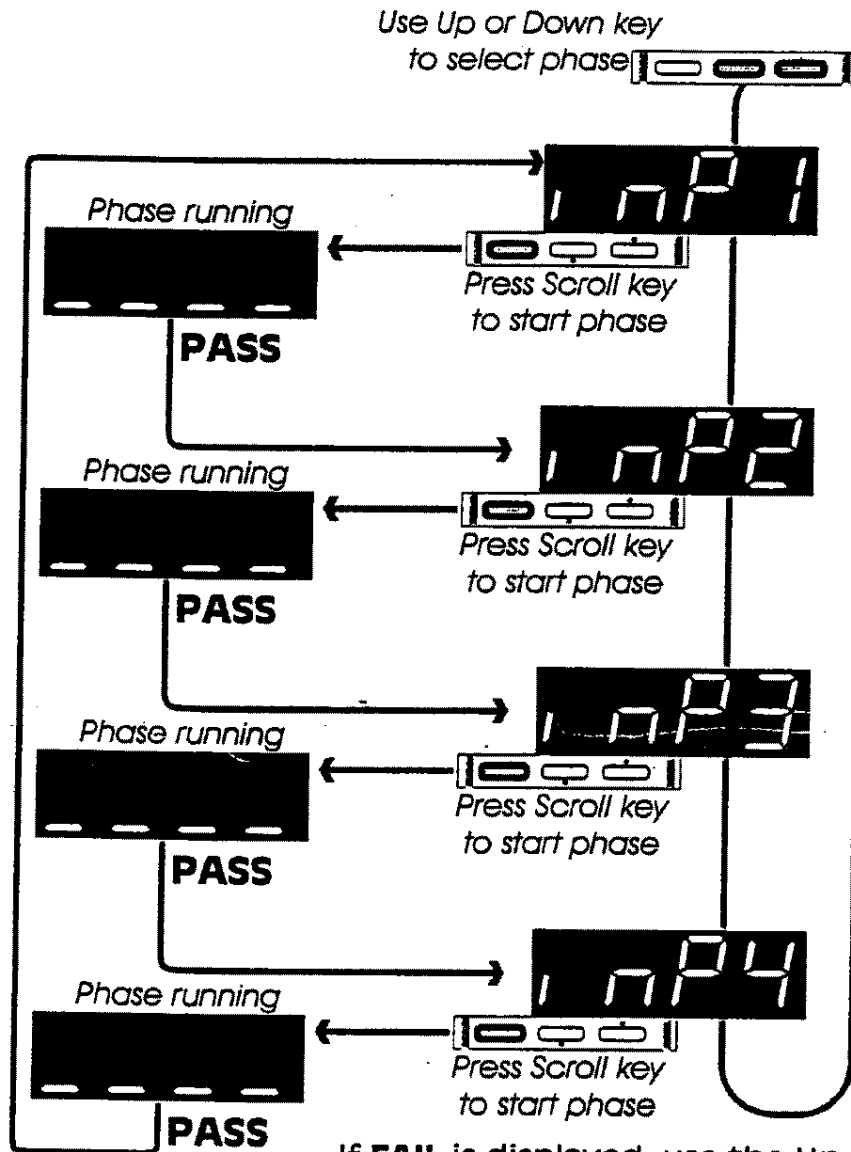


# CALIBRATION MODE

The Controller is shipped from the factory ready-calibrated and normally does

## CALIBRATION PROCEDURE



If **FAIL** is displayed, use the Up and Down keys to re-start the phase in question.

### 5.3 TO EXIT CALIBRATION MODE

NOTE: If there is no key activity for five minutes in Calibration Mode, an automatic return is made to Normal Operation Mode.



Hold down for  
3 seconds