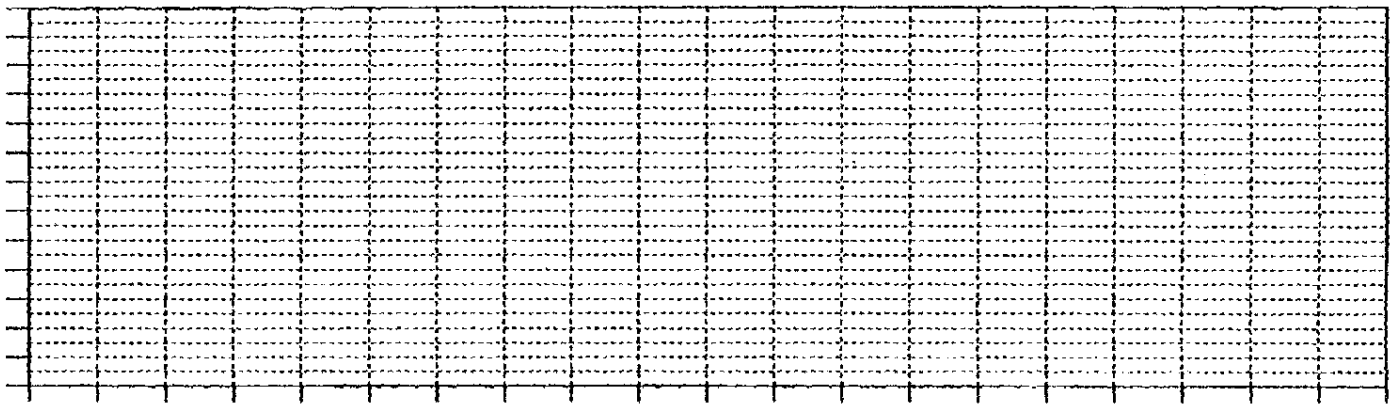
DCP551/552 Program Work Sheet **Program No.** **Preparation date:** **Equipment name:** **Product name :**

[Pattern graph]

SP

(Unit :)



[Programming Map]

Time (Unit: hr-min, min-sec, 0.1sec)

Program contents \ Segment item		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
Pattern	(1) SP																				
	(2) Time, ΔSP																				
Event 1	(1)																				
( )	(2)																				
Event 2	(1)																				
( )	(2)																				
Event 3	(1)																				
( )	(2)																				
Event 4	(1)																				
( )	(2)																				
Event 5	(1)																				
( )	(2)																				
Event 6	(1)																				
( )	(2)																				
Event 7	(1)																				
( )	(2)																				
Event 8	(1)																				
( )	(2)																				
Event 9	(1)																				
( )	(2)																				
Event 10	(1)																				
( )	(2)																				
Event 11	(1)																				
( )	(2)																				
Event 12	(1)																				
( )	(2)																				
Event 13	(1)																				
( )	(2)																				
Event 14	(1)																				
( )	(2)																				
Event 15	(1)																				
( )	(2)																				
Event 16	(1)																				
( )	(2)																				
PID group or Output limiter group	(1) PID group																				
	(2) Output limiter group																				
G.SOAK	(1) Type																				
	(2) Count																				
PV shift	Shift value																				
Repeat	(1) Return segment																				
	(2) Count																				
PV start	Type																				
Cycle	Count																				
Pattern link	Link destination program																				
Tag	8-character tag																				