

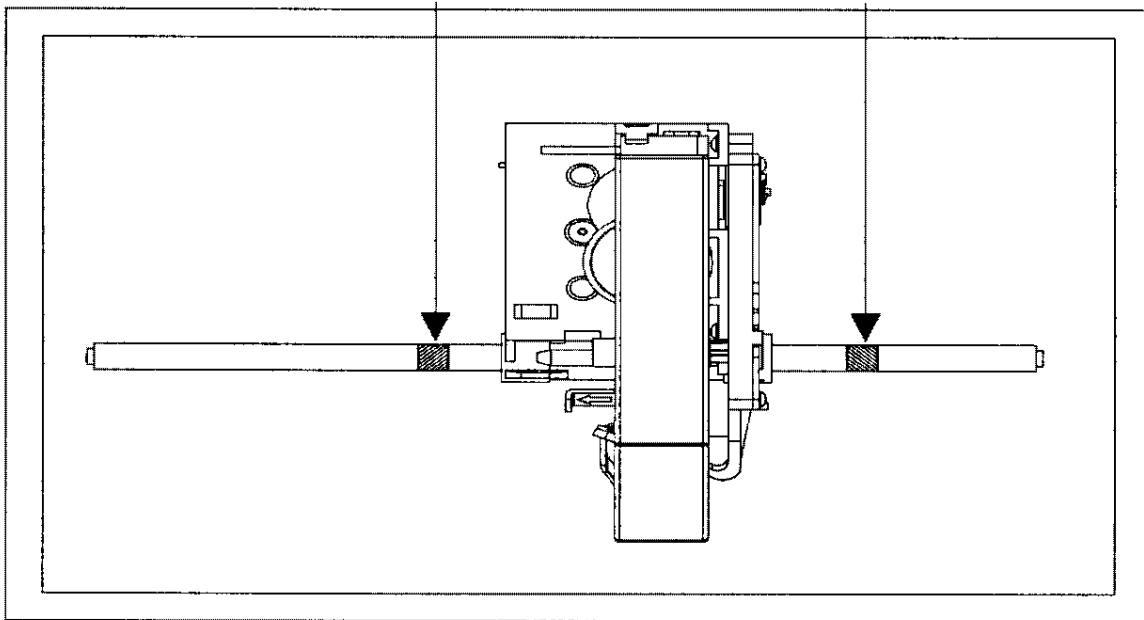
CLEANING THE ROD AND LUBRICATING THE CARRIAGE BUSHINGS

The print carriage bushings are factory lubricated and should not normally require further maintenance. However, the print carriage rod should be inspected periodically and at a minimum during each Color Ribbon Change. The rod must be covered with a thin film of lubricant. If it is found to be completely dry, the rod must be cleaned and lubricated.

Also, whenever the rod is found to be sticky or dirty, it should be cleaned and lubricated. The procedure for cleaning and lubricating is explained below:

(Top View)

Lubricant "MOLYKOTE Longterm W2" or "SKF Lgmt 2"



- 1) Clean the rod with a dry, lint free cotton cloth.
- 2) Move the carriage to the center of the rod.
- 3) Apply a thin ring of grease around the rod, at each side of the carriage (as shown above).
- 4) Move the carriage from right to left four or five times.
- 5) Wipe off any excess grease from the rod with a dry, lint free cotton cloth.

Caution: Never use any solvent to clean the rod.

Please use only lubricant "MOLYKOTE Longterm W2" or "SKF Lgmt 2" which may be ordered as Part Number: "Lubricant Kit 46 210 096-501"