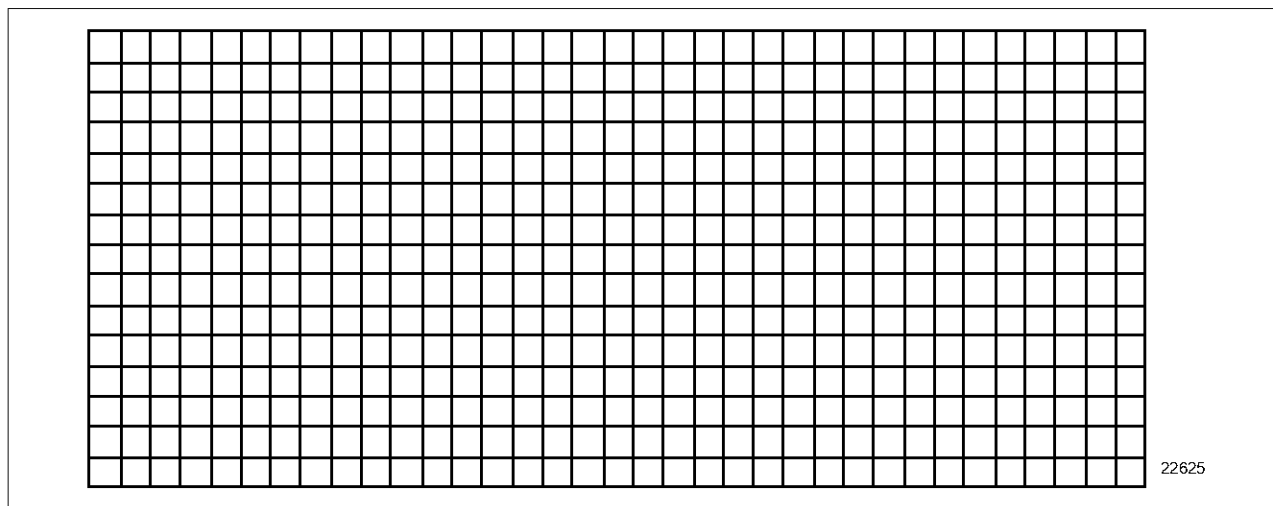


Program Record Sheet Draw your ramp/soak profile on the record sheet shown in Figure 6-2 and fill in the associated information in the blocks provided. This will give you a permanent record of your program and will assist you when entering the Setpoint data.

Figure 6-2 Program Record Sheet



Prompt	Function	Segment	Value
STRT SEG	Start Seg.		
END SEG	End Seg.		
RAMPUNIT	Engr. Unit for Ramp		
RECYCLES	Number of Recycles		
SOAK DEV	Deviation Value		
PROG END	Controller Status		
STATE	Controller State at end		
KEYRESET	Reset SP Program		
HOT START	PV Hot Start Program Initialization or power up in SPP		
SEG1RAMP	Ramp Time	1	
SEG2 SP	Soak SP	2	
SEG2TIME	Soak Time	2	
SEG3RAMP	Ramp Time	3	
SEG4 SP	Soak SP	4	

Prompt	Function	Segment	Value
SEG4TIME	Soak Time	4	
SEG5RAMP	Ramp Time	5	
SEG6 SP	Soak SP	6	
SEG6TIME	Soak Time	6	
SEG7RAMP	Ramp Time	7	
SEG8 SP	Soak SP	8	
SEG8TIME	Soak Time	8	
SEG9RAMP	Ramp Time	9	
SG10 SP	Soak SP	10	
SG10 TIME	Soak Time	10	
SG11RAMP	Ramp Time	11	
SG12 SP	Soak SP	12	
SG12TIME	Soak Time	12	