



UDC 3500 Application Note

Introduction

Figure 1 is an exploded view of the UDC3500 Controller. Each part is labeled with a key number. The part numbers are listed by key number in Table -1. Parts not shown are listed in Table -2.

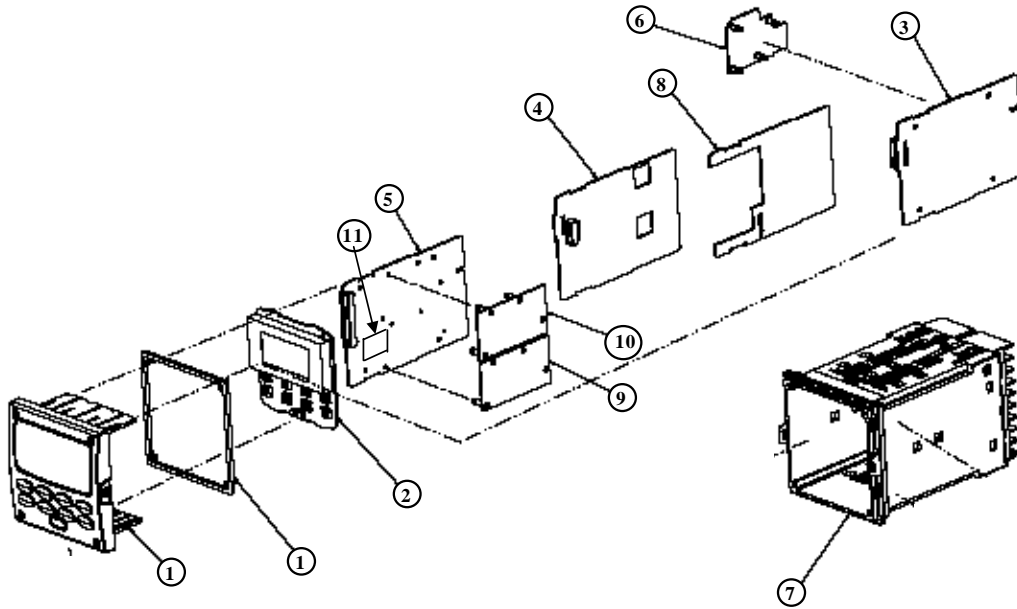


Figure 1 UDC3500 Exploded View



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Table -1 Parts Identification

Key Number	Part Number	Description
1	51453143-503	Bezel Assembly and Bezel Gasket
2	51452845-501	Display/Keyboard PWA
3	51452831-501 50006376-501	Power/Output PWA (90-264 Vac Operation) Power/Output PWA (24 Vac/dc Operation)
4	51452837-502 51452840-501	Second Current Output/Digital Inputs/RS-422/485 Communications PWA Digital Inputs/Ethernet Communications PWA
5	51452828-502	MCU/Input PWA
6	30755306-501 30756679-501 30756725-501 51452807-501 51452834-501	Output 2 <ul style="list-style-type: none"> • Electro-Mechanical Relay • Open Collector Output PWA • Solid State Relay • Dual Electromechanical Relay PWA • Third Current Output PWA
7	51452846-501	Case Assembly (including Mounting Kit with 4 brackets & screws)
8	51452843-501	Optional Relays PWA (Relays 3, 4 and 5)
9	51452825-501	Optional Input PWA (used for Inputs 2 and 4)
10	51452825-501	Optional Input PWA (used for Inputs 3 and 5)
11	51453140-501	Battery Module

Table -2 Parts Not Shown

Part Number	Description
30731996-506	Milliamp Input Resistor Assembly (250 ohm)
30754465-501	0-10 Volt or -1-1 Volt Input Resistor Assembly (100K pair)
51453364-501	Thermocouple Input Cold Junction Sensor Assembly
51452763-501	Mounting Kits (12 brackets & screws)

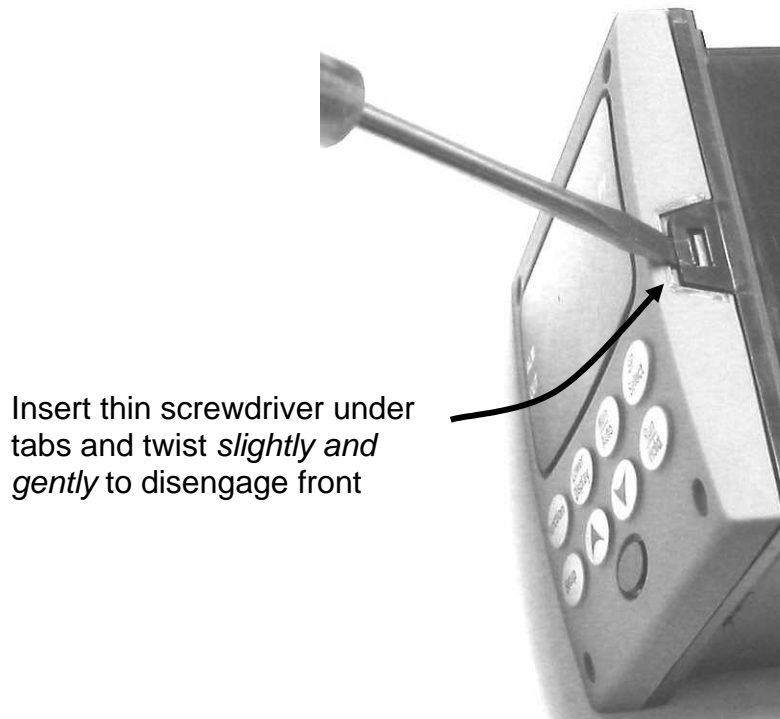


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Table -3 Software Upgrades

Part Number	Description
50004636-501	Math Options
50004636-502	Set Point Programming (SPP)
50004636-503	Healthwatch
50004636-504	Two Loops / Cascade

Removing the chassis



Using a thin screwdriver, *gently* twist the screwdriver to pry the side tabs from the front face. Pry just enough to release it, *otherwise you'll bend or break the tab*. If you break or bend the tab and can't reattach the front snugly, you'll need to reattach the front using the 4 NEMA4 screws provided.